



### Background

- Chemicals, Rubber & Plastics
- Manufacturing
- Metal Forging, Stamping, Foundries, Fabrication & Machining
- Molding

## David L. Hess - *BBK Southfield*

Dave has over 10 years of experience in the manufacturing sector, with a focus on delivering bottom-line value to clients through a variety of methodologies. His areas of expertise include manufacturing systems, materials management and warehouse management.

### Professional Experience

Dave has served in a variety of positions for BBK clients. He acted as Materials Manager, where he supervised all inbound and outbound materials for stamping department; he managed salaried and hourly employees and controlled scheduling, inventory and logistics. As a Warehouse Manager, Dave supervised 100 employees and a 1,000,000 sq. foot warehouse. This included managing scheduling, inventory, logistics, production, and daily operations. In addition to interim positions, he frequently champions specific directives – Dave led the charge to increase capacity in order to pass the customer requirements. He also prioritized the issues with an in depth capacity analysis and plant simulation; then the team resolved the deficiencies by scrap reduction, increased uptime, increases throughput and the elimination of waste through the use of Value Stream Mapping.

As Manager of Materials/Information Technologies for Export Corporation, Dave managed the flow of materials and efficiency of computer systems – including training, implementation, upgrades and disaster relief. He implemented CMS/400 and iSeries, trained all CMS/400 users, and trained everyone Microsoft Office products (including Excel, Word and Goldmine contact management software).

Prior to Export Corporation, Dave was Manager of Manufacturing Systems for GDX Automotive, a division of GenCorp. In this role he managed all the manufacturing systems and assisted with materials management issues. He was involved in recommending the purchase of MAPICS XA modules, training on MAPICS XA, putting it into operation, and developing and implementing a corporate wide Overall Equipment Effectiveness (OEE) system. He was also involved in union negotiations, capacity planning and arranging for the relocation of equipment.

As Inventory Control Manager at Peregrine, Inc., Dave managed 60 different suppliers with over 200 RAW parts numbers going into 50 different finished goods used by every GM plant in North America. He was responsible for overseeing daily operations; he created and maintained a team, monitored scheduling, shipping and receiving and placed special emphasis on inventory control. While there he assisted with the relocation of the window regulator lines, press, and rolling mills from Flint, Michigan to Oshawa, Ontario. During his time at Peregrine Dave successfully launched the window regulator business in Oshawa and improved inventory accuracy from 72% to nearly 99%.

### Education and Certifications

- MBA - Chadwick University, Alabama
- Architecture Certification – Calhoun Vocational
- Bachelor of Science/Business Administration - Chadwick University, Alabama
- APICS - CPIM, CSCP
- Six Sigma Black Belt

Phone: 248.603.6345

Fax: 248.603.6346

Email: dhess@e-bbk.com